

2158

HSSE DIN 371

UNF
ANSI/ASME
B1.1

Form.
C



Tol.
2B



2,5XD



P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-25	○ 10-15			○ 5-10			○ 10-15		○ 10-15	● 10-20		○ 10-15					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P	L mm	l mm	mm	d mm
Nº4	48,00	56	5	2,70	3,5
Nº5	44,00	56	5	2,70	3,5
Nº6	40,00	56	6	3,00	4,0
Nº8	36,00	63	7	3,40	4,5
Nº10	32,00	70	8	4,90	6,0

Ø	P	L mm	l mm	mm	d mm
Nº12	28,00	80	10	4,90	6,0
1/4	28,00	80	10	5,50	7,0
5/16	24,00	90	13	6,20	8,0
3/8	24,00	90	15	8,00	10,0